

Certificate

of the manufacturer qualification according to DIN 2303

Q2 BK2 023 2023

The Company

**Weihe GmbH
Teichkoppel 63
24161 Altenholz
Germany**

has shown on request and after a workshop inspection, that it fulfils the quality requirements of manufacturer and repair workshops for military products by welding / brazing / thermal spraying.

Based on this approval, the workshop is authorized to carry out relevant works on military products of

class Q 1 - with general requirements

class Q 2 - with special requirements

on component class

BK 2

in processes (EN ISO 4063)

**135 MAG welding
141 TIG welding
783 Arc stud welding**

concerning materials
15608

1.1, 1.2, 3.1-1.2, 5.1, 5.2, 8.1, 10 according to DIN CEN ISO/TR

Remarks:

see reverse

Responsible coordinator:

Norbert Ziemer

11.09.1967

IWE

Deputy:

Jürgen Kaiser

22.09.1964

EWS

Period of validity:

22.02.2023 – 17.02.2026

Auditor / Contract ref.:

N. Bremer / 8121287737

Hamburg, 06.03.2023

To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD GROUP root certificate is required: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

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Bescheinigung DIN 2303 Rev3 2022-01 EN

Recognized Body
TÜV NORD Systems GmbH & Co. KG

WIWeB 003/2020
Anerkannte Stelle
nach DIN 2303

General rules

1. This approval shall be presented on request, prior to the execution of welding work by the competent authority or the contractor.
2. For advertising and other purposes, this approval may only be reproduced or published in whole. The text of advertising leaflets shall not be inconsistent with this approval.
3. Change of the person (s) named in this certificate for the performance of welding supervision tasks, as well as changes in the welding process or essential parts of the operational equipment necessary for the welding work shall be reported to the recognized body in proper time and will be re-examined if necessary.
4. If there are doubts about the suitability of the company, unannounced inspections and inspections during operation done by the accredited body are anytime possible.
5. This approval may be withdrawn, supplemented or amended at any time, with immediate effect and without compensation, in particular if

 the conditions under it was granted have changed,
or
 if the rules of this approval are not met.
6. At least two months before the expiry of the period of validity, an application shall be submitted to the recognized body again if suitability should be further certified.

Remarks:

Approval applies to welding of structural steel components, lifting and transport tools.

Deputy Welding Coordinator is authorized for evaluation and approval of qualification tests of welders and welding operators as well as evaluation and approval of tests for the approval of welding procedure specifications.

Distribution:

1. Applicant (Original)
2. Responsible Coordination Body
3. Recognized Body